

1. Identification

Product identifier	ALC 1600 PERMEATE
Other means of identification	
SDS number	KWAR-15
Version #	01
Revision date	Not Applicable
Recommended use	E-Coat® waste stream

Manufacturer/Importer/Supplier/Distributor information**Manufacturer**

Kaiser Aluminum Warrick LLC
4000 W. State Route 66
Newburgh, IN 47629

Emergency Information

CHEMTREC: +1-703-527-3887 +1-800-424-9300 (24 Hour Emergency Telephone, multiple languages spoken); Kaiser Warrick: +1-877-335-9886 (24 Hour Emergency Telephone, only English spoken)

Website

For a current Material Safety Data Sheet, refer to Kaiser Aluminum website:
<https://www.kaiseraluminum.com/customer-portal/safety-data-sheets/>

2. Hazard(s) identification**Classification**

This product is not hazardous according to OSHA 29CFR 1910.1200.

Physical hazards	Not classified.	
Health hazards	Sensitization, skin	Category 1
Environmental hazards	Not classified.	
OSHA defined hazards	Not classified.	

Label elements

Hazard symbol	None.
Signal word	None.
Hazard statement	Not available.
Precautionary statement	
Prevention	Not available.
Response	Not available.
Storage	Not available.
Disposal	Not available.

Hazard(s) not otherwise classified (HNOC) None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Propylene glycol monomethyl ether		107-98-2	1
2-DIMETHYLAMINOETHANOL		108-01-0	0.3
Isopropyl alcohol		67-63-0	0.1
n-Butyl alcohol		71-36-3	0.1
Water		7732-18-5	98

4. First-aid measures

Eye contact Rinse with water. Consult a physician.

Skin contact Remove contaminated clothing. Wash off with soap and plenty of water.

Inhalation If inhaled, remove to fresh air. Get medical attention, if needed.

Ingestion If swallowed, dilute by drinking water. Recommend quantities up to 30 mL (~1 oz.) in children and 250 mL (~9 oz.) in adults. Consult a physician.

Most important symptoms/effects, acute and delayed Not available.

5. Fire-fighting measures

Suitable extinguishing media Use fire fighting methods and materials that are appropriate for surrounding fire. Water spray, foam, dry powder or carbon dioxide.

Unsuitable extinguishing media Do not use water jet.

Specific hazards arising from the chemical Not applicable.

Special protective equipment and precautions for firefighters Not available.

Fire fighting equipment/instructions Firefighters should wear NIOSH approved, positive pressure, self-contained breathing apparatus and full protective clothing when appropriate.

General fire hazards Non-combustible.

Explosion data

Sensitivity to mechanical impact Not sensitive.

Sensitivity to static discharge Not available.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Not available.

Personal precautions, protective equipment and emergency procedures

For emergency responders Avoid contact with eyes and prolonged skin contact. Use personal protection recommended in Section 8 of the SDS.

Evacuation procedures Keep unnecessary personnel away.

Methods and materials for containment and cleaning up Stop leak/spill if without risk. Wash spillages into the effluent treatment plant.

Environmental precautions Do not allow to enter drains, sewers or watercourses.

7. Handling and storage

Handling Wear protective gloves/eye protection/face protection. Avoid exposure - obtain special instructions before use. Do not get in eyes, on skin, on clothing. Use only with adequate ventilation.

Storage

Store away from incompatible materials (See Section 10). Store in tightly closed original container in a well-ventilated place.

8. Exposure controls/personal protection**Occupational exposure limits****US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)**

Components	Type	Value
Isopropyl alcohol (CAS 67-63-0)	PEL	980 mg/m ³
n-Butyl alcohol (CAS 71-36-3)	TWA	400 ppm
		300 mg/m ³
		100 ppm

US ACGIH Threshold Limit Values: Short Term Exposure Limit (STEL): mg/m³ & ppm

Components	Type	Value
Isopropyl alcohol (CAS 67-63-0)	STEL	400 ppm
Propylene glycol monomethyl ether (CAS 107-98-2)	STEL	100 ppm

US ACGIH Threshold Limit Values: Time Weighted Average (TWA): mg/m³ & ppm

Components	Type	Value
Isopropyl alcohol (CAS 67-63-0)	TWA	200 ppm
n-Butyl alcohol (CAS 71-36-3)	TWA	20 ppm
Propylene glycol monomethyl ether (CAS 107-98-2)	TWA	50 ppm

Exposure guidelines**US - Tennessee OELs: Skin designation**

n-Butyl alcohol (CAS 71-36-3) Can be absorbed through the skin.

US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants

N-BUTYL ALCOHOL; 1-BUTANOL (CAS 71-36-3) Can be absorbed through the skin.

PROPYLENE GLYCOL MONOMETHYL ETHER (CAS 107-98-2) Can be absorbed through the skin.

US. Minnesota Hazardous Substances List (Minn. Rules 5206.0400).

n-Butyl alcohol (CAS 71-36-3) Skin designation applies.

Appropriate engineering controls Not available.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses and face shield to avoid direct contact with eyes and face.

Skin protection

Hand protection Chemical resistant gloves. Impervious gloves should be used at all times when handling this product. Nitrile, butyl rubber or neoprene gloves are recommended.

Other Not available.

Respiratory protection Under normal conditions, respirator is not normally required.

Thermal hazards Not available.

Control parameters**9. Physical and chemical properties**

Form Liquid.

Color Clear

Odor amine-like

Odor threshold Not available.

pH Not available.

Density 0.92 g/cm³ estimated

Melting point/freezing point	-139 °F (-95 °C) estimated
Initial boiling point and boiling range	212 °F (100 °C) estimated
Flash point	> 200.0 °F (> 93.3 °C)
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	
Flammability limit - upper (%)	Not available.
Flammability limit - lower (%)	Not available.
Explosive properties	Not available.
Vapor pressure	0.17 hPa estimated
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	100 %
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.

10. Stability and reactivity

Reactivity	Not available.
Chemical stability	Stable under normal conditions of use, storage, and transportation as shipped.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Not available.
Incompatible materials	Oxidizing material.
Hazardous decomposition products	Not available.

11. Toxicological information

Health effects associated with compounds formed during processing

No new/additional compounds are expected to be formed during processing.

Information on likely routes of exposure

Eye contact	Contact Direct : Can cause irritation.
Skin contact	Direct contact: Can cause irritation.
Inhalation	Direct contact Can cause irritation of the respiratory tract.
Ingestion	Not available.

Symptoms related to the physical, chemical and toxicological characteristics Not available.

Information on toxicological effects

Components	Species	Test Results
Isopropyl alcohol (CAS 67-63-0)		
Acute		
Dermal		
LD50	Rabbit	12800 mg/kg
Oral		
LD50	Mouse	3600 mg/kg
	Rabbit	5.03 g/kg

Components	Species	Test Results
	Rat	5045 mg/kg 4.7 g/kg
Other		
LD50	Mouse	1509 mg/kg
	Rat	1099 mg/kg
n-Butyl alcohol (CAS 71-36-3)		
Acute		
Dermal		
LD50	Rabbit	3400 mg/kg
Inhalation		
LC50	Rat	8000 ppm, 4 Hours
Oral		
LD50	Rat	790 mg/kg
Propylene glycol monomethyl ether (CAS 107-98-2)		
Acute		
Dermal		
LD50	Rabbit	13 g/kg
Inhalation		
LC50	Guinea pig	15000 mg/l, 10 Hours
	Rat	54.6 mg/l, 4 Hours
Oral		
LD50	Dog	4.6 g/kg
	Mouse	10.8 g/kg
	Rabbit	5.3 g/kg
	Rat	5.71 g/kg
Acute toxicity		
Skin corrosion/irritation	Not classified. Based on available data, the classification criteria are not met.	
Serious eye damage/eye irritation	Not classified. Based on available data, the classification criteria are not met.	
Respiratory or skin sensitization	Not classified. Based on available data, the classification criteria are not met.	
Respiratory sensitization	Not classified. Based on available data, the classification criteria are not met.	
Skin sensitization	Not classified. Based on available data, the classification criteria are not met.	
Germ cell mutagenicity	Not available.	
Carcinogenicity	Not classified. Based on available data, the classification criteria are not met.	
IARC Monographs. Overall Evaluation of Carcinogenicity		
Not listed.		
US OSHA Hazard Categories (10)		
Not regulated.		
US OSHA Hazard Categories (9)		
Not regulated.		
US. National Toxicology Program (NTP) Report on Carcinogens		
Not listed.		
US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)		
Not regulated.		
Reproductive toxicity	Not classified. Based on available data, the classification criteria are not met.	
Specific target organ toxicity - single exposure	Not available.	
Specific target organ toxicity - repeated exposure	Not available.	

Aspiration hazard Not available.

12. Ecological information

Ecotoxicity

Components		Species	Test Results
Isopropyl alcohol (CAS 67-63-0)			
Aquatic			
Fish	LC50	Bluegill (<i>Lepomis macrochirus</i>)	> 1400 mg/l, 96 hours
n-Butyl alcohol (CAS 71-36-3)			
Aquatic			
Crustacea	EC50	Water flea (<i>Daphnia magna</i>)	1897 - 2072 mg/l, 48 hours
Fish	LC50	Bluegill (<i>Lepomis macrochirus</i>)	100 - 500 mg/l, 96 hours

Persistence and degradability Not available.

Bioaccumulative potential Not available.

Partition coefficient n-octanol / water (log Kow)

Isopropyl alcohol	0.05
n-Butyl alcohol	0.88

Mobility in soil Not available.

Other adverse effects Not available.

13. Disposal considerations

Disposal instructions Not available.

Waste codes Not regulated.

Waste from residues / unused products Not available.

Contaminated packaging Dispose of in accordance with local regulations.

14. Transport information

General Shipping Information

Basic Shipping Information

Proper shipping name Not regulated

General Shipping Notes

When "Not regulated", enter the proper freight classification, SDS Number and Product Name onto the shipping paperwork.

Disclaimer

This section provides basic classification information and, where relevant, information with respect to specific modal regulations, environmental hazards and special precautions. Otherwise, it is presumed that the information is not available/not relevant

15. Regulatory information

US federal regulations

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Isopropyl alcohol (CAS 67-63-0)	Listed.
n-Butyl alcohol (CAS 71-36-3)	Listed.
Propylene glycol monomethyl ether (CAS 107-98-2)	Listed.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

US OSHA Hazard Categories (9)

Not regulated.

US OSHA Hazard Categories (10)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Section 311/312 hazard categories
Immediate Hazard - Yes
Delayed Hazard - Yes
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical No

SARA 313 (TRI reporting)
Not regulated.

US state regulations

US. California Proposition 65
Not Listed.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

SDS Status Origination date: April 1, 2021.

Precautionary statement**Prevention**

Not applicable.

Response

Not applicable.

Storage

Not applicable.

Disposal

Not applicable.

<None>**Supplemental information**

None.

FIRE FIGHTING MEASURES: Non-combustible. Use fire fighting methods and materials that are appropriate for surrounding fire. Water spray, foam, dry powder or carbon dioxide.

IN CASE OF SPILL: Stop leak/spill if without risk. Wash spillages into the effluent treatment plant.

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